

Date: Wednesday, 10/10/2007 11:00:09 AM  
 User: Kim Johnston

## Process Sheet

SP27

POSITIVE  
RECALL

45

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CABIN FLOOR PROTECTOR  
 Job Number : 35061 Estimate Number : 11244  
 P.O. Number : Part Number : D044719011  
 This Issue : 10/10/2007 S.O. No. : Drawing Number : D3281 REV B  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : 11 Type : THERMOFORMING Drawing Revision : B  
 Previous Run : 33912 Material :  
 Written By : Due Date : 11/5/2007 Qty: 20 Um: Each  
 Checked & Approved By :  
 Comment : Est Rev A 04.09.7 New Issue KJ/JLM  
 Est Rev B 07.08.07 Thermoformed in house DL

UNDER REVIEW  
 OIC TO PRODUCE  
 LE 07.10.12

20  
 10  
 2

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

10

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D044-719-011 CHG002

at 06/10/30

20

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

30

D28541100

Velcro Strip, Looped



Comment: Qty.: 8.0000 Each(s)/Unit Total: 160.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 D2854-1-100

Velcro Strip Looped

1535077

50

40

D28543100

Velcro Strip, Hooked



Comment: Qty.: 8.0000 Each(s)/Unit Total: 160.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

8 D2854-3-100

Velcro Strip Hooked

1535078

50

50

D32811

Floor Protector, Fwd LH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3281-1

Floor Protector Fwd LH

1537108

8/1/30 50 (2x)

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 35061

Part Number: D044719011

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D32812

Floor Protector, Fwd RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3281-2 Floor Protector Fwd RH

1537109

50

7.0

D32813

Floor Protector, Aft LH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3281-3 Floor Protector Aft LH

1527510

50

8.0

D32814

Floor Protector, Aft RH



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3281-4 Floor Protector Aft RH

1535249

8/1/30 50 (2x)

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

508/1/30 (2x)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D044-719-011

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

Res A 8/1/30 50 (2x)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

1708/1/30 (2x)

Job Completion



1108/1/30

POSITIVE RECALL

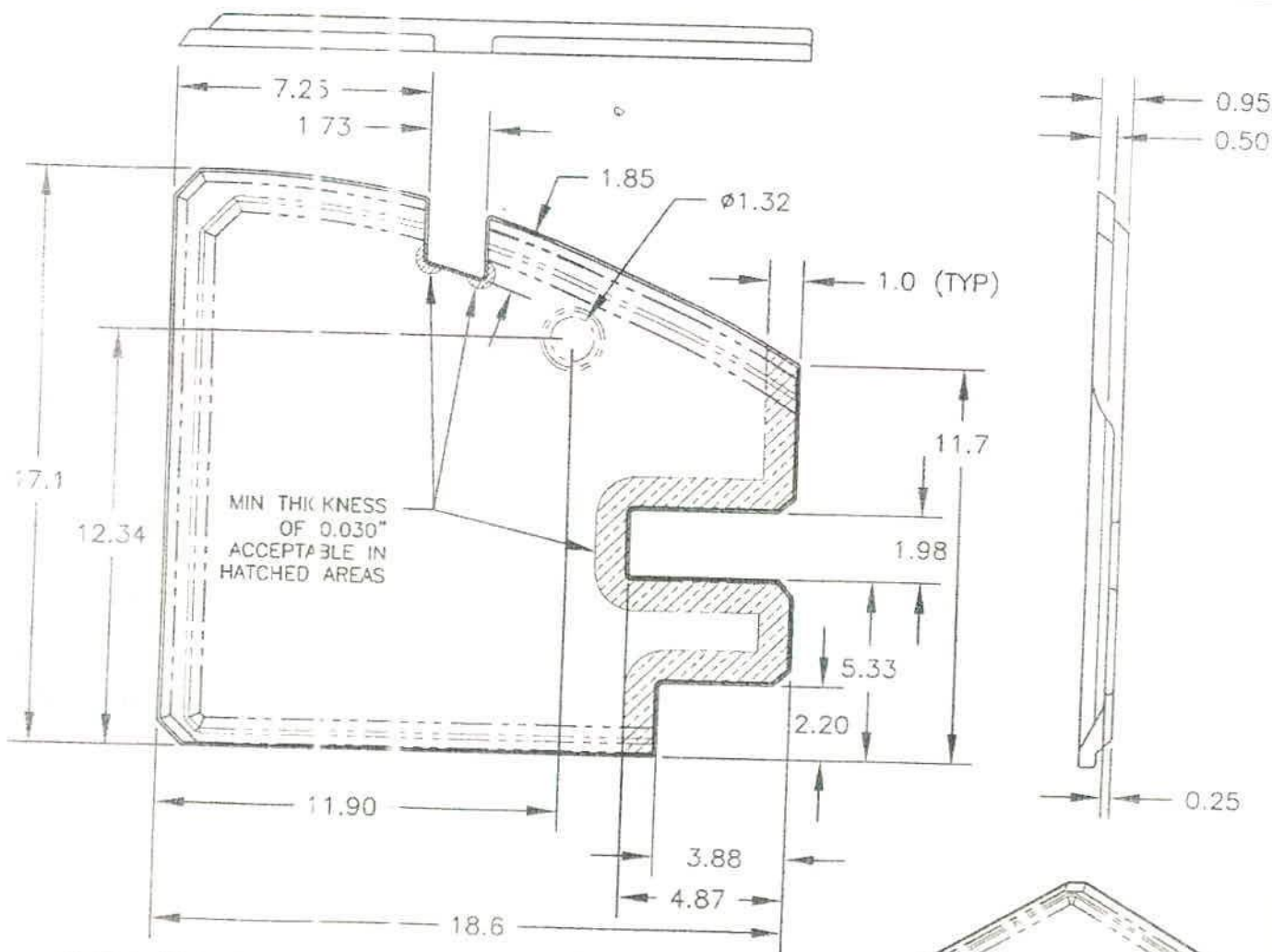
EFFECTIVE 10/12 AUTH Lu

RELEASED Lu DATE 08/21/30



# DART

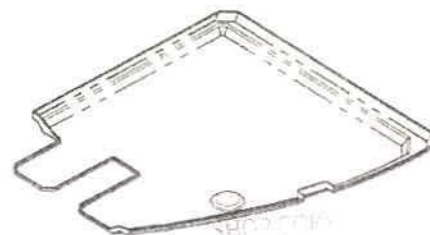
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CHECKED	HH	APPROVED	HH	DRAWING NO. D3281	REV. B SHEET 1 OF 3
DATE	05.11.25			TITLE FLOOR PROTECTOR	SCALE 1:5
A	04.05.03			NEW ISSUE	
B	05.11.25			NOW LEXAN; DIMS AS MANUFACTURED	



RELEASED  
05.12.01

UNDER REVIEW

07.10.05 LE  
OK TO MANUFACTURE  
AND SHIP



## D3281-1 FLOOR PROTECTOR, WD LH

- 1) THERMOFORM D3281-1 USING MOLD D3281-1T1, TRIM USING D3281-1T2
- 2) MATERIAL: LEXAN F6006 BLACK No.700, 0.125 THICK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) MIN. THICKNESS AFTER FORMING IS 0.080" EXCEPT AS SHOWN

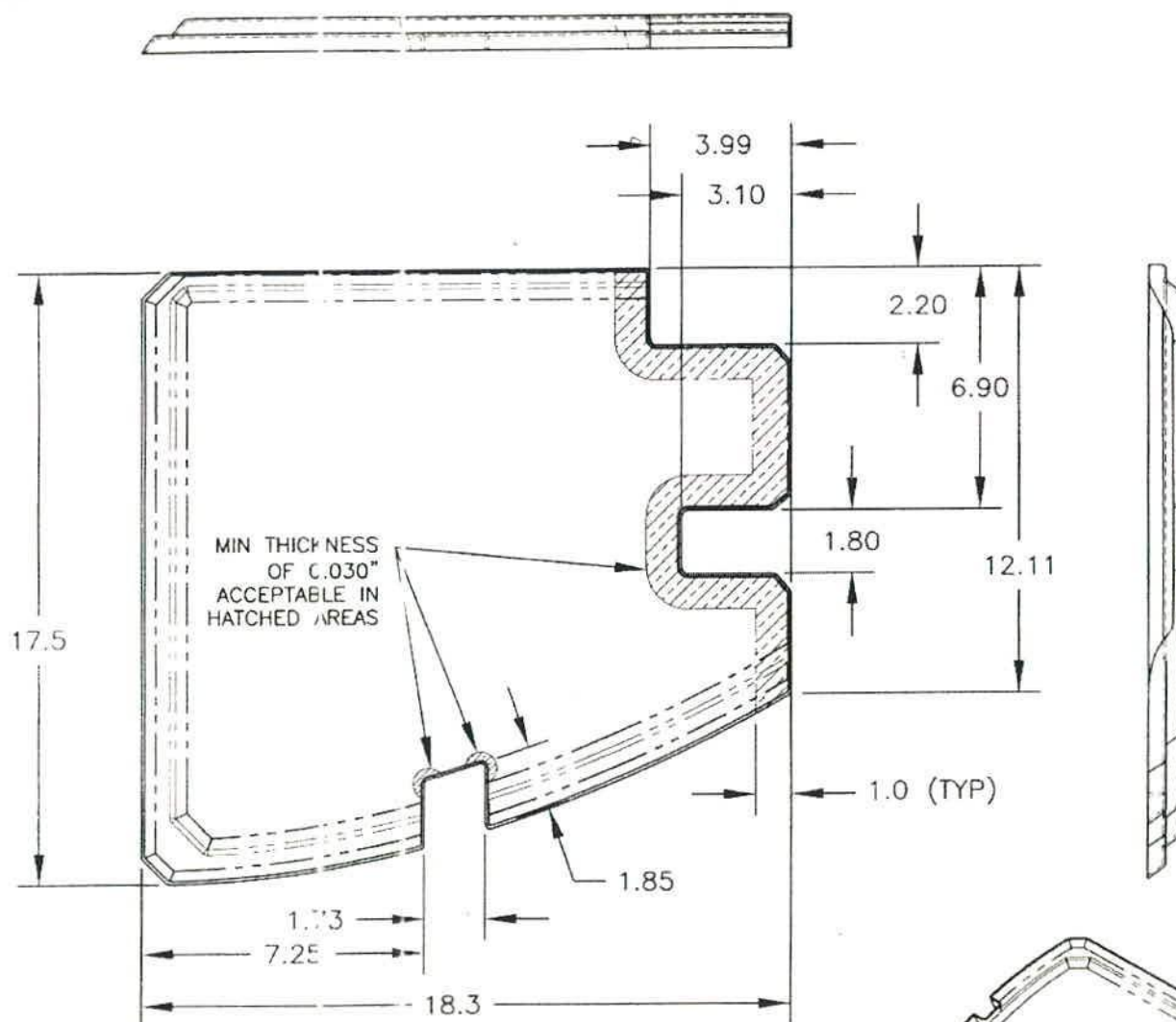
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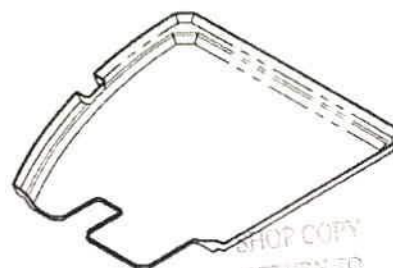
DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3281	REV. B SHEET 2 OF 3
DATE 05.11.25		TITLE FLOOR PROTECTOR	SCALE 1:5



RELEASED  
05.12.01

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07.10.05 LE  
OK TO MANUFACTURE  
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### D3281-2 FLOOR PROTECTOR, FWD RH

- 1) THERMOFORM D3281-2 USING MOLD D3281-2T1, TRIM USING D3281-2T2
- 2) MATERIAL: LEXAN F6006 BLACK No.700, 0.125 THICK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) MIN. THICKNESS AFTER FORMING IS 0.080" EXCEPT AS SHOWN

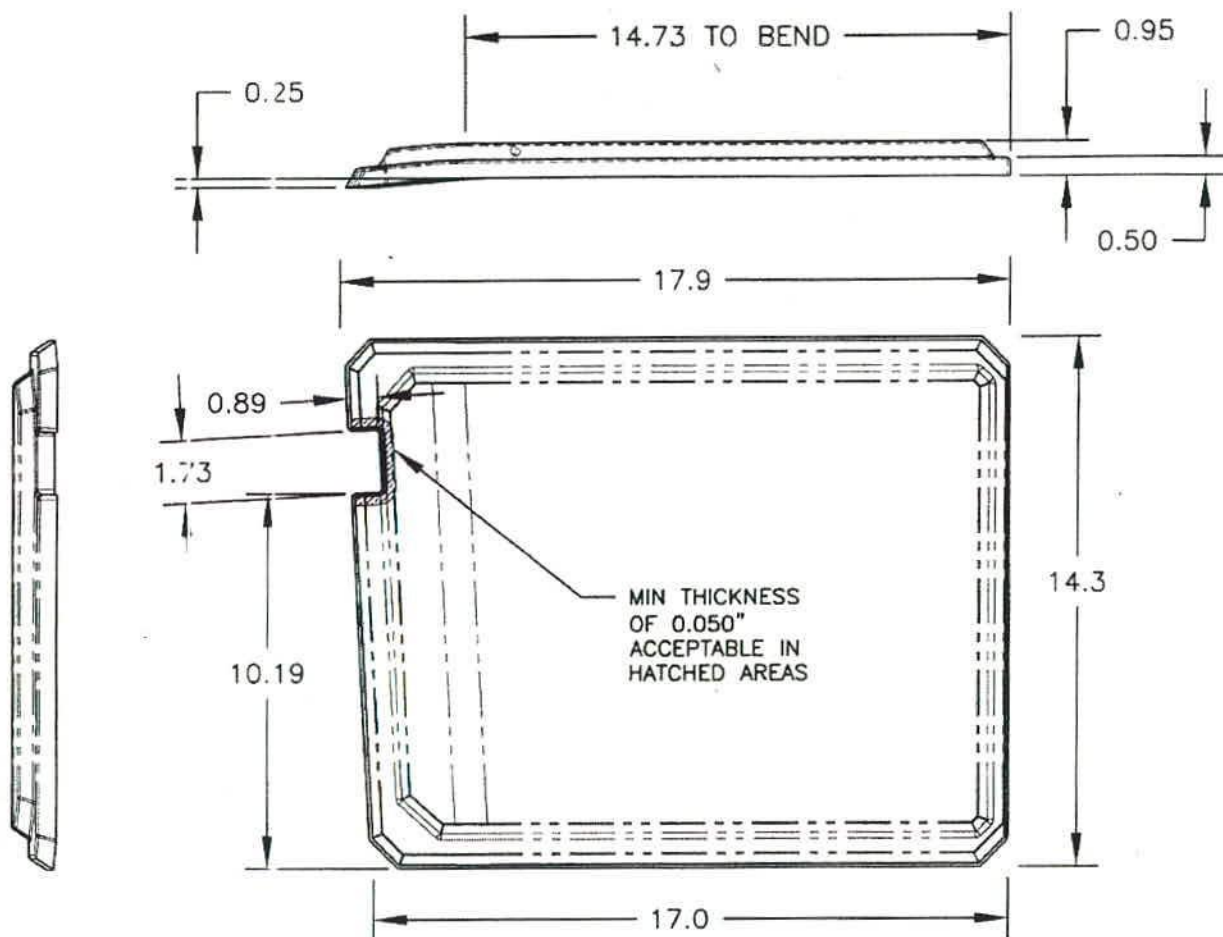
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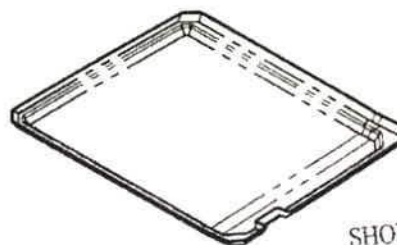
DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3281	REV. B SHEET 3 OF 3
DATE 05.11.25		TITLE FLOOR PROTECTOR	SCALE 1:5



**RELEASED**  
05.2.01 *[Signature]*

**UNDER REVIEW**

07.10.05 LE  
OK TO MANUFACTURE  
AND SHIP



**D3281-3 FLOOR PROTECTOR, AFT LH (SHOWN)**

**D3281-4 FLOOR PROTECTOR, AFT RH (OPPOSITE)**

- 1) THERMOFORM D3281-3 USING MOLD D3281-3T1, TRIM USING D3281-3T2  
THERMOFORM D3281-4 USING MOLD D3281-4T1, TRIM USING D3281-4T2
- 2) MATERIAL: LEXAN F6006 BLACK No.700, 0.125 THICK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) MIN. THICKNESS AFTER FORMING IS 0.080" EXCEPT AS SHOWN

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